

## ABSTRACT OF THE DISCLOSURE

A barrel plating device is disclosed, wherein hollow support shafts placed to be approximately level with each other are mounted in a piercing form to support members combined together to face each other at a prescribed interval, the opposite ends of a barrel having a hollow drum part whose opposite ends are closed with end plates are supported to the above support shafts in a rotatable condition, a lead wire having an electrode at a tip end and coated with an insulation layer is inserted in watertight and non-rotatable conditions into a hollow part of each support shaft in such a manner as to allow the above lead wire to pierce through the corresponding end plate of the barrel, and a collar formed with a low friction member is mounted to each lead wire portion that pierces through the above corresponding end plate of the barrel.